

# **Bolting Reliability**

Chesterton Lubricants/MRO Chemicals

HPI, API, CPI
Products: Chesterton 725/772
Case Study 011 LMRO

# Challenge

#### **Background**

- Valve shops and OEMs require a reliable thread lubricant for proper sealing of valves flanges and packing glands.
- Valves used in HPI, CPI, and API processes are increasingly more critical due to low VOC requirements.
- Proper lubrication is critical when installing valves and packing any bolted application.
- Improper bolt tension can result in leaks, citations, and environmental fines.

## **Solution**

#### **Product**

Install Chesterton's Comprehensive Stationary Sealing Solution: *Carbon Bushings, Graphite Packing, Live Loading, and Thread Lubrication* 

- All bolts, washers, and disc springs are fully coated with Chesterton 725/772™.
- Deep stuffing boxes and carbon bushings are also coated to help with installation.
- Proper torque recommended by Chesterton is assured due to the use of 725/772.

### **Results**

#### **Increased Reliability**

- Lubrication of bolting and spring assemblies in live loaded applications insures proper packing axial load and ability to perform re-torques if required after heat cycling.
- Chesterton 725/772 are also used on flange and bonnet bolts to prevent galling and seizure.



Without proper lubrication, the bolt tension will be off by as much as 40%.



Chesterton's Stationary Sealing Solution - ready for installation.



Threads, washers and disc springs are protected with Chesterton 725.